

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	18.10.18	Job No.:	SE18-646-016	ADR Yes/No:	N	ADR Date:		ECN #:	18- 789
Product No.:	D119-646	Created By:	NO	Approved By:					
Product Name:	AW119 Skidtubes			Checked By:					

Reason for Change:

The D119-636 float skidtubes were modified to add provisions for the D119-646-313/-314 Skid Protectors

Documents Released:

D3905 Rev F
DSI 9734 Rev D

IF APPLICABLE: NCR: 17-6586 PAR: CAR: 17-205 CIR: URF: 18-789

PAPERWORK UPDATE

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PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	Y	SW	Send DSI 9734 Rev D to Leonardo	
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	NO		18.10.18
6	Update Master Document List (MDL)	N		MDL-D119-646 Rev. M to be released with next update	
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N		To be submitted next MDL update	
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		18.10.19
12	Update Product Specification Files (Bluefiles)	Y	MG		18.10.19
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		18.10.19
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		18.10.19
17	Update / Verify Authorized Release Certificate Database	Y N	MG	N/A - No new k.i.f.s	
18	Create / Update Change Record Form / Item Card Database	Y	MG		18.10.19
19	Create / Update Packaging Process Plan (PPP)	Y	MG		18.10.19
20	Red Decals required on Packaging Process Plan (PPP)?	Y	MG		18.10.19
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		18.10.19
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		18.10.19
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Current parts acceptable, parts in WIP acceptable as is.
ONLY latest CHG# can be sold to Leonardo. Otherwise see engineering for rework of existing stock.

D119-646-013/-014/-043/-113/-114/-143/-243 to CHG 006
D119-646-213/-214 to CHG 007

ECN Verified & Complete:

Date: 18/10/29